Lonza

Pharma&Biotech

Why OEL is an OEL and what is it's limit Ester Lovsin Barle

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The number that represents the best estimate of biological processes

How accurate is mathematical representation of biological processes?



Wrist based heart rate accuracy: The wrist band provides accurate estimation of the users heart rate at any given point in time.

How is OEL assigned

A number of adjustments need to be made

- Related to biology:
 - Differences between species
 - Differences within response of different people
 - Difference in exposure duration
 - Difference in how severe effects are expected
 - Do we know the dose that caused no effects
 - How well is the substance inhaled
 - How quickly does it leave the body
- Related to the available data:
 - Quantity of available data
 - Quality of available data
 - Completeness of available data
 - Reliability of data
- Related to the expertise:
 - Knowing how to find the reliable data
 - Knowing how to interpret the data

PoD ¹ :	Dog, oral 52-week study; NOAEL: 1 mg/kg		
Critical effects:	Target Organs: Liver Remarks: No significant adverse effects were reported		
Adjustment factors (AF)	Value	Rationale for value selection	
Interspecies variability (F1)	2	POD from a dog study	
Intraspecies variability (F2)	5	Default for worker population	
Exposure duration (F3)	1	POD is a 52 week study in non- rodent species	
Severity of effect (F4)	1	No adjustment required	
LOAEL ² to NOAEL ³ (F5)	1	POD is a NOAEL	
Database completeness	1	Database complete	
Bioaccumulation	13	The elimination half-life ranges between 9.3 to 16.2 days, average of 13 days is taken for calculation	
Absorption (α)	1	Well absorbed orally	
CAF ⁴	130	Multiplication of all assigned AFs	
OEL	55	µg/m3 for 70 kg worker	

How is OEL assigned

		POD (mg/kg/day) * BW (kg)
OEL	=	
(µg/m3)		Composite Adjustment Factor * Volume of air

		1 (mg/kg/day) * 70 (kg)	
OEL	=		55
(µg/m3)		<mark>130</mark> * 10	

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OEL	=		55	
(µg/m3)		130* 10 m3		
		1 (mg/kg/day) * 70 (kg)		
OEL	=		9	
(µg/m3)		<mark>780</mark> * 10 m3		

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Interspecies variability (F1)	2	POD from a dog study	
Intraspecies variability (F2)	10	Default for worker population	
Exposure duration (F3)	1	POD is a 52 week study in non- rodent species	
Severity of effect (F4)	1	No adjustment required	
LOAEL ² to NOAEL ³ (F5)	1	POD is a NOAEL	
Database completeness	3	Database incomplete- no human clinical data available	
Bioaccumulation	13	The elimination half-life ranges between 9.3 to 16.2 days, average of 13 days is taken for calculation	
Absorption (α)	1	Well absorbed orally	
CAF	780	Multiplication of all assigned AFs	
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 Consistency Of the approach Measurability Of the outcome

External consistency

A cross-industry workshop was held in 2015 to advance science and practice for

deriving HBELs: https://www.ncbi.nlm.nih.gov/pubmed/27531049

Harmonization efforts for deriving health-based exposure limits in the

pharmaceutical industry - Advancing the current science and practice

Topics covered

- Regulatory guidance and application
- Operational and process management

HBEL derivation methodology

HBEL = Health Based Exposure Limit, such as Permitted Daily Exposure (PDE) and OEL

Internal consistency

Must have

- **Procedure** followed by all internal and external toxicologists working for the company
- Peer review and not a one person's opinion

Good to have

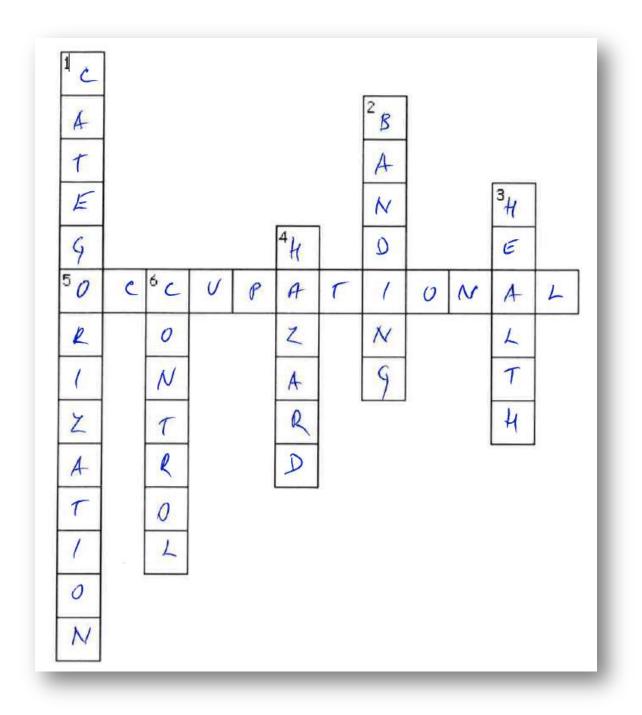
- Input by IH is beneficial
- Not needing to band the values

Measurability

NO(A)EL LO(A)EL from animal or human study Adjust for worker biology and exposure to get an OEL

Assess actual worker exposure with IH measurement

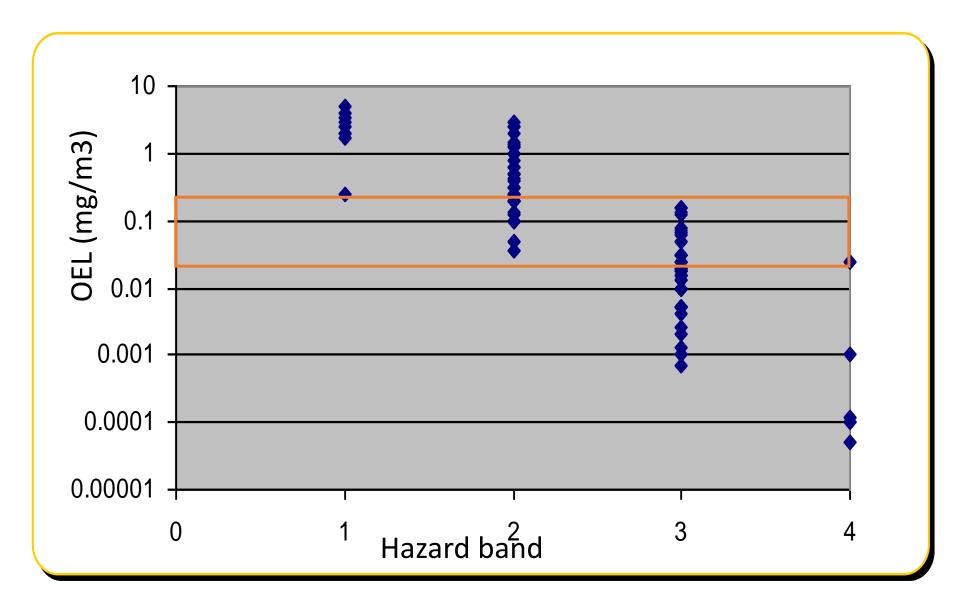
BANDING



How is hazard banding assigned

1	2	3	4
H304 – May be fatal if swallowed and enters airways H315 – Causes skin irritation H319 – Causes serious eye irritation H335 – May cause respiratory irritation H336 – May cause drowsiness or dizziness	 H302 – Harmful if swallowed H312 – Harmful in contact with skin H314 – Causes severe skin burns and eye damage. H332 – Harmful if inhaled H371 – May cause damage to organs H373 – May cause damage to organs through prolonged or repeated exposure 	 H301 – Toxic if swallowed H331 – Toxic if inhaled H311 – Toxic in contact with skin H317 – May cause an allergic skin reaction H334 – May cause allergy or asthma symptoms or breathing difficulties if inhaled H318 – Causes serious eye damage H336 – May cause drowsiness or dizziness. H370 – Causes damage to organs H372 – Causes damage to organs through prolonged or repeated exposure 	H300 – Fatal if swallowed H310 – Fatal in contact with skin H330 – Fatal if inhaled
		H341 – Suspected of causing genetic defects H351 – Suspected of causing cancer	H340 – May cause genetic defects H350 – May cause cancer
	H361 – Suspected of damaging fertility or the unborn child	H360 – May damage fertility or the unborn child	
Dust >1 mg/m3 Vapour >50 to 500 ppm	Dust 1- 0.1 mg/m3 Vapour >5 to 50 ppm	Dust 0.1- 0.001 mg/m3 Vapour >0.5 to 5 ppm	Dust <0.001 mg/m3 Vapour <0.5 ppm
Standard laboratory work practices and engineering controls	Standard work practices and engineering controls	No open handling without stringent procedural controls and protective equipment	Barrier or specialized exhaust ventilation coupled with stringent work practices

Hazard band and OELs



Qualitative hazard from animal or human study Assign predefined exposure control values Assume containment capabilities

What should be your questions?

• What kind of hazards does the chemical have?

Carcinogen	Carcinogen
Hepatotoxic	Hepatotoxic
Intrauterine growth restriction, premature delivery, and pregnancy loss	Miscarriage, stillbirth, premature birth, small birth weight, and Foetal A. Spectrum Disorder (FASD)

How accurate is containment based on a hazard band

HAZARD is about: What substances do to the body

While OEL also tells you: What body does to the substance and at what dose



Summary

Do

- Ask your toxicologist to calculate an OEL
- Verify containment with IH measurements

Don't

- Ask your toxicologist to band
- Assume your containment based on hazard bands



#alwaysOEL